



Nr.	Plant: Stoke	Month / Year: Feb-14	Dept / Who: STO-91	autoneum
Before		After		
				
Problem observed	Root cause analysis	Taken action	Result	
<p>STO-93 Heelmat welder, Earth plate positions sometimes needs to be revisited following a product change due to weld fails.</p>	<p>STO-93 Heelmat welder, Earth plate positions identified with a dry marker pen, difficult to see and line up the position correctly.</p>	<p>Had x 2 plaques manufactures and fitted.</p>	<p>Heelmat set up positions are easily identifiable, eliminated the need to re-visit / re-align.</p>	

